





**Truck Mixer Pumps** 







## **WE INVENTED** AND REINVENTED THE TRUCK MIXER **PUMP**

It was 1974 when Cifa became the first company to produce the Truck Mixer Pumps.

Thanks to the design and to the technology of the product, today we proudly say that we have been able to produce and sell more than 6.000 truck mixer pumps, transporting and pumping millions of concrete cubic meters all over the world. But we aren't stopping here: we have designed and brought the carbon fiber technology to the boom structure: we reinvented the truck mixer pump once again.











#### PAINTING MADE IN ITALY







Customized painting on demand

CIFA truck mixers are 100% made in Italy. All the components of the CIFA truck mixers are Italian or German brand

MOUNTED ON ALL TRUCK BRANDS LEASING SERVICES







CIFA truck mixer pumps can be mounted on all Available in Italy, Russia, China, South truck brands. According to CIFA truck specifications Africa, Australia, USA documentation

Training for operators

#### PLACING BOOMS Available lengths to reach many distances: 24, 25, 28 and 32 meters.



#### STABILIZATIONS

telescopic system on front outriggers together with fixed system on rear outriggers in order to quarantee a safe stabilization in a small area.



#### **PUMPING UNITS**

Single or double



#### **DRUMS**

Two open loop types and one closed loop available according to type according to the client's needs: desired way of pumping 7 and 9 m<sup>3</sup>.



#### **CONTROL SYSTEMS**

Two types of drums are All controls are designed and positioned to make the job easier and to speed up all the operations.

## MAGNUM. ALL IN ONE.

#### STEELTECH TRUCK MIXER PUMPS

Originally designed in 1974 and lately improved in 1987, the Steeltech "Magnum" is the iconic CIFA truck mixer pump with a boom made entirely of high resistance steel. It combines the advantages of a concrete mixer with those of a pump for casting small quantities of concrete, and as such is capable of both transporting concrete and laying it at the jobsite.

#### CARBOTECH TRUCK MIXER PUMPS

The Carbotech "Magnum" is a variant of the standard line that features a boom partly made in carbon fiber. With its significantly reduced weight and upgraded control systems, the Carbotech kit can be mounted on lighter and shorter chassis able to meet the weight limits mandated by current regulations in the various countries.



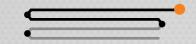


## CARBOTECH PLACING BOOM

#### LIGHTNESS, LENGTH AND STRENGTH BEYOND ANY LIMIT:

Lighter and, so, longer; but at the same time stronger and more resistant. CIFA Carbotech booms allow to obtain unparalleled results, overcoming inviolable limits, in terms of heights and lengths. All Carbotech booms are tested against fatigue at the TEC testing center, allowing us to certify the life of these components with a 5 years warranty.

**Z** Type

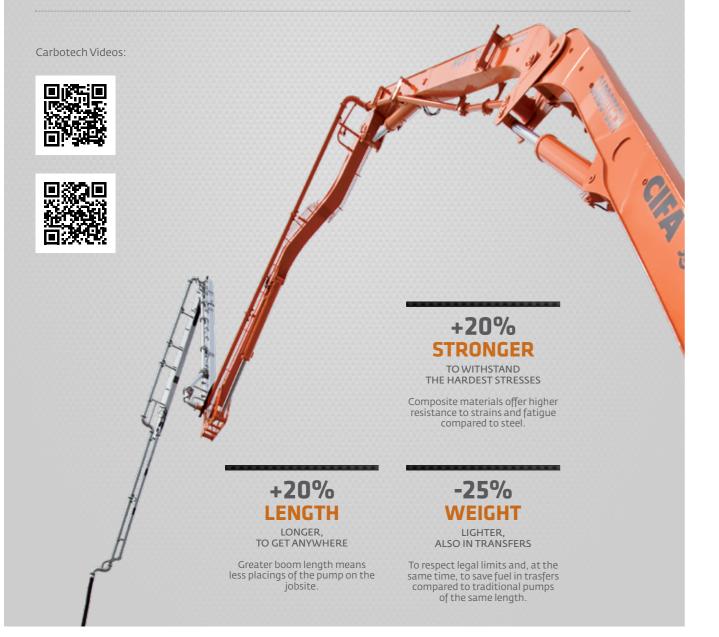


Quick opening operations for concrete pouring near and far from the truck pump.

Available for:

MK25H - MK28H





## CARBOTECH STABILIZATION SYSTEMS



#### **OUTRIGGERS:**

All the outriggers of Carbotech machines are designed to stabilize the machine in the right way in extraordinary tight spaces, which is achievable thanks to the reduced weight of the last 2 sections of their placing boom.

This allows the Carbotech machines to reduce their total footprint while maintaining the same performance.

Front: Single telescopic X style

Rear: Fixed

Available for:

MK25H - MK28H

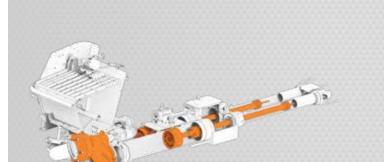




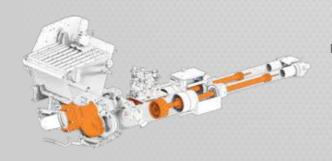




# CARBOTECH PUMPING UNIT



PB607 EPC Closed Loop type



PB607 Open Loop type

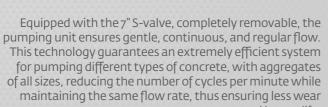


"S" VALVE:
The structure is made with varying thickness to achieve maximum resistance to wear even when using difficult types of concrete.



WEAR RING AND
WEAR PLATE:
The ring and the
plate are made of
special anti wear
material against
abrasion and stress
due to the concrete
flow.

and longer life.



Carbotech truck mixer pumps drums have a capacity of 7m³, and their default machine control system is SMARTRONIC.





#### MK 25H (4 SECTIONS)

AXLES 3-4 - 80

MK 25H		DRUM			PUMPII	NG UNIT			PLACING BOOM
		80			PB 607 EPC	PB 607 S7			
NOMINAL CAPACITY	m³	7	MAX THEORETICAL OUTPUT	m³/h	61	61	PIPELINE DIAMETER	mm	100
DRUM GEOMETRIC VOLUME	m³	12,8	MAX PRESSURE ON CONCRETE	bar	71	71	MAX VERTICAL REACH	m	24,2
FILLING RATIO	%	55	MAX CYCLES PER MIN.	n	32	32	MAX HORIZONTAL DISTANCE	m	20,2
MAXIMUM DRUM SPEED	r.p.m.	14	CONCRETE CYLINDERS DIAM.	mm	200	200	SECTIONS	n	4
WATER TANK CAPACITY	1	600	STROKE LENGTH	mm	1000	1000			
			CONCRETE HOPPER CAPACITY	I	400	400			



#### MK28H (4 SECTIONS) AXLES 3-4 - 80

MK 28H		DRUM			PUMPIN	NG UNIT			PLACING BOOM
	,	80			PB607 EPC	PB 607 S7			
NOMINAL CAPACITY	m³	7	MAX THEORETICAL OUTPUT	m³/h	61		PIPELINE DIAMETER	mm	100
DRUM GEOMETRIC VOLUME	m³	12,8	MAX PRESSURE ON CONCRETE	bar	71	71	MAX VERTICAL REACH	m	27,15
FILLING RATIO	%	55	MAX CYCLES PER MIN.	n	32	32	MAX HORIZONTAL DISTANCE	m	23,27
MAXIMUM DRUM SPEED	r.p.m.	14	CONCRETE CYLINDERS DIAM.	mm	200	200	SECTIONS	n	4
WATER TANK CAPACITY	1	600	STROKE LENGTH	mm	1000	1000			
			CONCRETE HOPPER CAPACITY		400	400		•••••••	

6



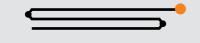
## STEELTECH **PLACING BOOM**

#### VERSATILITY AND FLEXIBILITY:

The different configurations of the booms on CIFA truck mixer pumps ensure the greatest operative versatility and enable reaching almost any part of the construction yard, even those accessible with the most difficulty. Complete working flexibility, together with great working speeds, allows the complete extension of the boom and its perfect positioning in few minutes. Additionally, these truck mixer pumps feature drums with a capacity ranging from 7 to 9 cubic meters for efficient concrete transportation. Moreover, they offer customizable pumping units, with both open and closed loop types, catering to diverse construction needs.

#### STRENGHT AND RELIABILITY:

The booms mounted on CIFA truck mixer pumps combine both strength and reliability. Each section of boom has been designed for maximum structural efficiency and fatigue strength. These advanced booms reduce to a minimum the areas subjected to stress intensification when in operation.



Quick opening operations for concrete pouring near and far from the truck mixer pump.

Available for:

MK24L





Quick opening operations for concrete pouring near and far from the truck mixer pump.

Available for:

MK28L - MK28L-5 - MK32L





### STEELTECH **STABILIZATION SYSTEMS**



#### **OUTRIGGERS:**

All outriggers of Steeltech machines ensure perfect stability and allow maximum accessibility.

Front: **Single telescopic X style** Rear: **Fixed** 

Available for:

MK24L



Front: **Double telescopic X style** Rear: **Fixed** 

Available for:

MK28L - MK28L-5 - MK32L



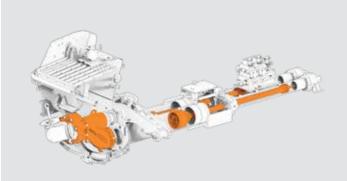




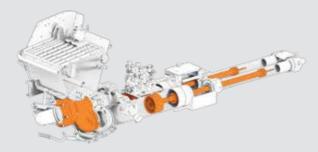




## STEELTECH PUMPING UNIT



PB8o8 Open Loop type



PB607 Open Loop type



"S" VALVE:
The structure is
made with varying
thickness to achieve
maximum resistance
to wear even when
using difficult types
of concrete.



WEAR RING AND WEAR PLATE: The ring and the plate are made of special anti wear material against abrasion and stress due to the concrete

Equipped with the 7" S-valve, completely removable, the pumping unit ensures gentle, continuous, and regular flow. This technology guarantees an extremely efficient system for pumping different types of concrete, with aggregates of all sizes, reducing the number of cycles per minute while maintaining the same flow rate, thus ensuring less wear and longer life.

Additionally, for MK28L and MK28L-5 models it's possible to choose drums with capacities of 7m³ or 9m³. The machine control system included with Steeltech pumping units is EASYTRONIC, except for the PB607 EPC pumping unit which features the SMARTRONIC system.

# DATASHEET TRUCK MIXERS PUMPS STEELTECH



#### MK 24L (3 SECTIONS)

AXLES 3-4 / 80

MK 24L		DRUM			PUMPING UNIT			PLACING BOOM
		80			PB 607 S7			
NOMINAL CAPACITY	m³	7	MAXTHEORETICAL OUTPUT	m³/h	61	PIPELINE DIAMETER	mm	100
DRUM GEOMETRIC VOLUME	m³	12,8	MAX PRESSURE ON CONCRETE	bar	71	MAX VERTICAL REACH	m	23,15
FILLING RATIO	%	55	MAX CYCLES PER MIN.	n	32	MAX HORIZONTAL DISTANCE	m	19,15
MAXIMUM DRUM SPEED	r.p.m.	14	CONCRETE CYLINDERS DIAM.	mm	200	SECTIONS	n	3
WATER TANK CAPACITY	1	600	STROKE LENGTH	mm	1000			
			CONCRETE HOPPER CAPACITY	I	400		••••••••	



#### MK 28L (4 SECTIONS)

AXLES 4 - 80 / 115

MK 28L		DRI	JM			PUMPIN	IG UNIT			PLACING BOOM
		80	115			PB 607 S7	PB 808 S7			
NOMINAL CAPACITY	m³	7	9	MAXTHEORETICAL OUTPUT	m³/h	61	81	PIPELINE DIAMETER	mm	100
DRUM GEOMETRIC VOLUME	m³	12,8	14,5	MAX PRESSURE ON CONCRETE	bar	71	81	MAX VERTICAL REACH	m	28,1
FILLING RATIO	%	55	69	MAX CYCLES PER MIN.	n	32	43	MAX HORIZONTAL DISTANCE	m	24,1
MAXIMUM DRUM SPEED	r.p.m.	14	14	CONCRETE CYLINDERS DIAM.	mm	200	200	SECTIONS	n	4
WATER TANK CAPACITY	- 1	600	800	STROKE LENGTH	mm	1000	1000			
***************************************		•		CONCRETE HOPPER CAPACITY	I	400	500		•••••••	



#### **MK 28L-5" (4 SECTIONS)**

AXLES 4 - 80 / 115

MK 28L-5		DRUM				PUMPI	NG UNIT			PLACING BOOM
		80	115			PB 607 EPC	PB 808 S7			
NOMINAL CAPACITY	m³	7	9	MAX THEORETICAL OUTPUT	m³/h	61	81	PIPELINE DIAMETER	mm	125
DRUM GEOMETRIC VOLUME	m³	12,8	14,5	MAX PRESSURE ON CONCRETE	bar	71	81	MAX VERTICAL REACH	m	28,4
FILLING RATIO	%	55	69	MAX CYCLES PER MIN.	n	32	43	MAX HORIZONTAL DISTANCE	m	24,4
MAXIMUM DRUM SPEED	r.p.m.	14	14	CONCRETE CYLINDERS DIAM.	mm	200	200	SECTIONS	n	4
WATER TANK CAPACITY	1	600	800	STROKE LENGTH	mm	1000	1000			
				CONCRETE HOPPER CAPACITY	I	400	500			



#### MK 32L (4 SECTIONS)

AXLES 4 - 115

MK 32L		DRUM			PUMPIN	IG UNIT			PLACING BOOM
	,	115			PB 607 S7	PB 808 S7			
NOMINAL CAPACITY	m³	9	MAX THEORETICAL OUTPUT	m³/h	61	81	PIPELINE DIAMETER	mm	100
DRUM GEOMETRIC VOLUME	m³	14,5	MAX PRESSURE ON CONCRETE	bar	71	81	MAX VERTICAL REACH	m	31,2
FILLING RATIO	%	69	MAX CYCLES PER MIN.	n	32	43	MAX HORIZONTAL DISTANCE	m	27,2
MAXIMUM DRUM SPEED	r.p.m.	14	CONCRETE CYLINDERS DIAM.	mm	200	200	SECTIONS	n	4
WATER TANK CAPACITY	1	800	STROKE LENGTH	mm	1000	1000			
			CONCRETE HOPPER CAPACITY	I	400	500			

10



## **COMPONENTS**



#### ANTI WEAR MATERIAL

The drum and blades are made of high resistance antiwear steel with thickness from three (3) millimeters in steel 450HB light version to four (4) millimeters in 30 Mn B5.



#### STABILITY OF THE MACHINE

The 3 centre of gravities are designed to ensure the maximum stability to the machine. The drum axle is properly sideshifted to ensure an optimal weight balancing of the machine in all directions and in every concrete loading condition.





#### ELECTRONIC OPERATION CONTROL: ALL FUNCTIONS ALWAYS UNDER CONTROL

The electronic operation control by CSD (Constant Speed Drive) keeps the drum rotation constant by varying the hydraulic motor revolutions.



#### ROLLERS AND SAFETY LOCK

Magnums with 7 m³ capacity drums are equipped with single roller, while Magnums with 9m³ drums, due to their higher capacity, come with dual rollers. All the drums have a special anti-rotation lock that ensures greater safety for the operator during extraordinary maintenance.



#### LOADING AND UNLOADING AREA: INCREASED FUNCTIONALITY

The elements of the loading and unloading hopper, made of wear-resistant materials, are designed to obtain optimal geometries for efficiency and functionality, meaning minimum concrete blockage chance.

#### **Everything connected**

Cifa Vista is the remote monitoring system available throughout the entire range of machines and plants made by CIFA. This unique system is gathering all the data from the usage of the machine and store them in the cloud keeping them available 7/24 h from everywhere. Not only statistic data on performances but also a direct connection for service from remote and a big help to manage the fleet by tracing the maintenance status of each machine. A big step ahead managing the fleet and an unparalleled document certifying the value of the machine along the years.



This service which uses a control unit that collects machine data and transmits them to the portal created for the purpose via the supplied data only sim card. From the interface, simple and intuitive, it is possible to monitor the position, activities and various operating parameters of the machines belonging to his fleet to ease troubleshooting.

The data available are both realtime data from the machine and those previously stored so that the evolution of multiple parameters, such as daily productivity or fuel consumption, can be compared and kept under control. Each dealer has access to data on its customers' machines so that preventive maintenance can be programmed. Each customer has all the information on their fleet at hand.

The unit is installed in the main electric panel in CIFA factory, features a built-in data sim card and is connected to machine CAN-BUS

#### **VISTA HIGHLIGHTS**

#### AFTER SALES SUPPORT MANAGEMENT



**TROUBLESHOOTING** 



Streamlined data sharing between customers dealers and CIFA.

Get real time and stored diagnostic messages.

#### PREVENTIVE MAINTENANCE



FLEET MONITORING



Monitor the usage of machines and schedule maintenance in advance easily.

Analyze real-time and stored data easily, monitor productivity and costs, anti-theft.







**BOOM PROPORTIONAL** DISTRIBUTOR Ergonomic hydraulic controls for boom and

stabilization system.

REAR CONTROL PANEL Capsense control panel positioned on the rear side for the drum and pumping unit control, including

pressure manometers.



REMOTE CONTROL lightweight for the boom control and for the management of the main functions of the machine.



Capsense electrohydraulic controls placed in the cabin to adjust all main functions of the truck mixer pump and the motors.



**ELECTRICAL SYSTEM** can be detached for easy

maintenance.



#### LSC LIGHT STABILITY CONTROL (according to EN 12001:2012)



LSC system recognize the outrigger opening configuration and let operate with the machine even with one or more outrigger closed.

## **STABILITY CONTROL SYSTEM**

## CONTROL **SYSTEMS**



### **Easytronic**

Machine management system for Steeltech series machines with open loop pumping units.

**EASYTRONIC** is the user-friendly control system made by CIFA to easy manage the truck pump during the operation at the job site. Furthermore, thanks to EASYTRONIC, the operator receives the most important data from the machine, such as:



DRUM DATA

The drum rotation and drum



**PUMPING UNIT DATA** 

The pumping unit and engine



#### COUNTERS

The system collects and saves the data to know the working hours.

#### Machine management system for STEELTECH series machines with closed loop pumping units, and all CARBOTECH truck mixer pumps.



Smartronic, available with closed loop pumping unit PB 607 EPC, is the most advanced electronic management system for truck mixer pumps in the market. It simplifies operations and collects data to manage all the vehicle functions in the easiest way.

Available in the silver and gold versions, Smartronic can be completed with the advanced package delivering an additional set of features to better monitor and manage the pumping unit, the placing boom and the stabilization of the machine.



#### COUNTERS

The system collects and saves data to keep track of the work



#### **PUMPING UNIT MANAGEMENT** AND DRUM

The system shows all the pumping unit and drum data, in order to monitor the main performance.



#### DIAGNOSTICS

The system provides a detailed analysis of the working phase, detecting clearly errors and failures, reducing in this way potential any machine downtime.

Smartronic Silver is supplied, as standard, in MK25H closed loop pumping unit. Smartronic Gold is supplied, as standard, in MK28E closed loop pumping unit.



## ENERGYA SERIES

# ELECTRIC TRUCK MIXER PUMPS



#### SOPHISTICATED BUT EASY TO USE:

The ENERGYA concrete pump has integrated the best of CIFA technology for management of the mixer, pumping unit and boom. The electronic control system, always at hand even in the driving cab, combines the ENERGYA module already present in its sister model, the E9, and the Smartronic system shared with the other concrete pumps. The latter allows you to precisely manage the closed-circuit pumping unit and, above all, to benefit from the LSC function for control of the stabilization system and work with maximum safety.





with LSC system



The system is compatible with both 220 V and 380V outlets. Charging times vary from 8 hours with a standard system and, in case of public recharging columns, the time varies according to the available power.



ENERGYA MK28E

## ENERGYA SERIES ELECTRIC TRUCK MIXER PUMPS

BATTERY	
Technology	Lithium-ion
Voltage	288 V
Capacity	36 kWh/125Ah

PUMPING UNIT TECHNICAL DATA		
Model		PB6o7EPC
Max. theoretical output	m³/h	61
Max. pressure on concrete	bar	71
Max. number of cycles per minute	n°	32
Concrete cylinders (diam. x stroke)	mm	200X1000
Concrete hopper capacity	I	400
"S" valve diameter	u	7

CHARGING MODE	
Standard charging mode	single phase 220V - 16A
High speed charging mode	400Vac (Three phase) - 35kW

CONCRETE MIXER TECHNICAL DATA	CONCRETE MIXER TECHNICAL DATA								
Model		RH 8o							
Nominal capacity	m³	7							
Drum geometric volume	m³	12,8							
Filling ratio	%	55							
Max. drum speed	r.p.m.	14							
Pressurized water tank capacity	I	600							
Liter-counter scale	I	0-500							



#### MK 28E (4 SECTIONS)

AXLES 4 - 80

MK 28E		DRUM			PUMPING UNIT			PLACING BOOM
		80			PB 607 EPC			
NOMINAL CAPACITY	m³	7	MAX THEORETICAL OUTPUT	m³/h		PIPELINE DIAMETER	mm	125
DRUM GEOMETRIC VOLUME	m³	12,8	MAX PRESSURE ON CONCRETE	bar	71	MAX VERTICAL REACH	m	27,150
FILLING RATIO	%	55	MAX CYCLES PER MIN.	n	32	MAX HORIZONTAL DISTANCE	m	23,274
MAXIMUM DRUM SPEED	r.p.m.	14	CONCRETE CYLINDERS DIAM.	mm	200	SECTIONS	n	4
WATER TANK CAPACITY	1	600	STROKE LENGTH	mm	1000			
			CONCRETE HOPPER CAPACITY	I	400			

16



MK28H - AUSTRIA



MK28H - SWITZERLAND



MK25H - SPAIN



MK28H - ITALY



MK28H - AUSTRIA



MK28L - GERMANY



MK28L - POLAND



MK28H - AUSTRIA



MK28L - GERMANY





Distributor





#### CIFA S.p.A.

Via Stati Uniti d'America, 26 20030 Senago (Milano) - Italy tel. +39.02.990131 fax. +39.02.9981157

> sales@cifa.com www.cifa.com







